**Company honor**

1988. Synthesis of Funik's first high-grade cubic boron nitride abrasive
1991. Amber cubic boron nitride has been successfully developed
1997. High strength black cubic boron nitride has been successfully developed
1999. Won the title of "High-Tech Enterprise" of Henan Science and Technology Commission
2003. Introduced high wear-resistant and impact-resistant polycrystalline cubic boron nitride inserts
2003. Undertook the "National Torch Plan" project of the Ministry of Science and Technology of the People's Republic of China
2005. Funik brand won the title of "Famous Brand Products of Henan Province"
2006. Won the "50 High-Tech and High-growth Enterprises" named by Henan Provincial Government
2006. The first one in the industry was certified by the "three-standard" management system of ISO9001, ISO14001, OHSAS18001
2008. Super wear-resistant high-speed finishing polycrystalline cubic boron nitride inserts were successfully put on the market
2009. Undertook and implemented the high-tech industrialization project of high-grade cubic boron nitride and high-speed cutting superhard cutting tools of the National Development and Reform Commission
2009. Won the title of "Henan Innovative Enterprise" in Henan Province
2010. Super brazed cubic boron nitride cutting tools was successfully put on the market
2011. Establishment of academician workstation of cubic boron nitride and its products
2012. Ultra-precision cubic boron nitride polycrystalline cutting tools was successfully put on the market
2014. Won the title of "Innovative Enterprise" of China Materials Research Society
2014. The company's shares are listed on the New Three Board, and the securities are referred to as "Funik". The stock code is 831378
2015. Won the national standard-setting unit of Polycrystalline Cubic Boron Nitride for Metal Processing
2015. Won the title of "Demonstration Enterprise of Technological Innovation in Henan Province in 2015"
2016. Won the title of "Intellectual Property Advantage Enterprise in Henan Province"
2016. Won the title of "Top Ten Product Quality" of cubic boron nitride awarded by China Machine Tool Industry Association
2016. Won the title of "Best Service Brand" of the third China Metal Cutting Tool
2017. Won the "Excellence Award of China Patent Award"
2017. Won the "First Prize for Scientific and Technological Progress in Henan Province"
2017. Won the "Top Ten Brands Made in Henan Province in 2017"
2018. Obtained the first batch of demonstration items of robot "Ten Hundred Thousand" demonstration application multiplication project in Henan Province in 2018
2018. Won the "First Prize for Scientific and Technological Progress in Henan Province"
2018. Funik innovative PCD cutting tool was sold more than 200,000 pieces in 3C electronics industry
2018. The q 65 large diameter PCD blank was successfully put on the market
2018. Won the title of "Henan Intelligent Factory"
2019. Won the title of the first batch of special new "Little Giant" enterprises of the Ministry of Industry and Information Technology of the People's Republic of China
2019. Won the "Henan Science and Technology Progress Award"
2019. Won the "National Intellectual Property Advantage Enterprise"
2020. Passed the evaluation of the "Management System for Integration of Informatization and Industrialization"
2020. Funik has accumulated more than 340 national patents

**Advantages of Funik PCD blank**

- Excellent wear-resistance
- Excellent impact-resistance
- The best cost efficiency to help customers improve efficiency

**Funik Ultrahard Material Co., Ltd.**

Address: No. 16 Dongqiao Street, Zhengzhou High-tech Development Zone, China
Tel: +86-371-67987271
Fax: +86-371-67997700
Postcode: 450001
Email: export@funik.com
Website: en.funik.com

Subverting the tradition Enlightening the future

ISO9001/ISO14001/ISO45001 Certified
PCD Blank

<table>
<thead>
<tr>
<th>Grade</th>
<th>Grain size</th>
<th>Bond</th>
<th>Feature</th>
<th>Application</th>
</tr>
</thead>
<tbody>
<tr>
<td>PCD510</td>
<td>8-10μm</td>
<td>Metal</td>
<td>Good wear resistance and higher impact resistance</td>
<td>Wooden, plastic, stone, graphite, etc.</td>
</tr>
<tr>
<td>PCD610</td>
<td>8-10μm</td>
<td>Metal</td>
<td>Excellent wire EDM cutting performance, wear resistance and impact resistance</td>
<td>Wooden, plastic, board, graphite, ceramic, etc.</td>
</tr>
<tr>
<td>PCD610</td>
<td>10μm</td>
<td>Metal</td>
<td>High impact resistance and better wear resistance</td>
<td>Medium and high silicon aluminum alloy, metal matrix composite material, ceramic, organic glass, graphite, etc.</td>
</tr>
<tr>
<td>PCD532</td>
<td>25μm</td>
<td>Metal</td>
<td>Very high impact resistance, thermal stability and good wear resistance</td>
<td>Graphite, wood, wear-resistant part, carbon, stone, etc.</td>
</tr>
<tr>
<td>PCD632</td>
<td>2-30μm</td>
<td>Metal</td>
<td>Very high wear resistance, thermal stability and impact resistance through adopting mixed granularities</td>
<td>High silicon aluminum alloy, composite plastic, duplex metal, metal matrix composite material, ceramic, etc.</td>
</tr>
</tbody>
</table>

Application condition and machining performance

<table>
<thead>
<tr>
<th>Grade</th>
<th>Impact resistance</th>
<th>Wear resistance</th>
<th>Electric spark machining performance</th>
<th>Machinability</th>
</tr>
</thead>
<tbody>
<tr>
<td>PCD510</td>
<td></td>
<td></td>
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<tr>
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<tr>
<td>PCD632</td>
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<td></td>
</tr>
</tbody>
</table>

Parameters for product specifications

<table>
<thead>
<tr>
<th>Grade</th>
<th>Outer diameter (mm)</th>
<th>PCD layer(m)</th>
<th>Tool Thickness (±0.05mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>PCD510</td>
<td>63</td>
<td>0.4-0.6</td>
<td>1.2, 1.6, 2.0, 3.2</td>
</tr>
<tr>
<td>PCD610</td>
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</tr>
</tbody>
</table>

Notes for PCD Brazing Process

- **Thermal stability:** The critical brazing temperature of PCD is around 780°C, and the exact critical brazing temperature depends on the PCD types.
- **Coefficient of thermal expansion:** The mismatch between the thermal expansion coefficient of PCD material layer and that of cutting body material will produce internal stress, which may lead to the generation of brazing defects.
- **Start design:** If the tool head of PCD is to be hung out of the tool body, it is suggested that the length of the hanging out part should be equal to or more than 100μm to avoid the crack of the tool head in the brazing process.
- **Brazing area:** For brazing cutting tool, the recommended brazing area (unit is mm2) should be more than 100 * f * f to ensure that the insert can withstand the cutting load.
- **Solder:** It is recommended to choose the silver-based welding flux with low-melting point, the melting temperature is 680-710°C, the operating temperature is 650°C, and the shearing strength is about 180MPa.
- **Flux:** It is recommended that the working temperature of the scaling powder should be similar to that of the welding flux, and the initial working temperature of the scaling powder should be lower than that of the welding flux. For example, the melting point of the welding flux is 680-710°C, and the working temperature of the scaling powder should be 650-750°C.

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1. In the selection of PCD grade, it is necessary to consider four main factors including impact resistance, wear resistance, electric spark machining performance and machinability.
2. Other dimensions and styles are available upon request.